

**ARIZONA COURLINES, INC.**  
**WP-COL- (COLUMN PADDING)**  
**3-SIDED COLUMN PADDING**

**VINYL COVER**

Vinyl cover shall be 14oz per square yd. vinyl coated polyester with 1000-denier polyester base fabric. Vinyl shall be wrapped a minimum of 2" around backside of wood and shall be stapled every 3" with finish staples. Material shall be bacteria resistant and shall meet National Fire Protection Standard 701. Vinyl cover color to be selected from ACI's standard colors. Cover material shall meet the California State Fire Marshal minimum requirements.

**FOAM**

Polyurethane shall be manufactured from 2" open cell foam. The matching edges of the foam padding shall be cut to 45-degree angles to allow the three pads to form one U-Shaped column pad. Foam density shall be a minimum of \_\_\_\_\_ (Specify) pounds per cubic foot (Range: 1.5 - 6). The open cell foam shall be capable of resisting heat of 158 degrees for 22 hours. Foam shall have a compression set of 90 percent. When tested in accordance with ASTM D-3574-86, foam shall have a minimum tear resistance of 1.2 pounds per linear inch, a minimum tensile strength of 12 - 18 psi, and a minimum elongation of 80% (Range: 80 - 150). Passes flammability specifications for Cal. 117, FMVSS 302, & NFPA 260.

**WOOD BACKING**

The wood backing shall be 3/8" plywood. Top and bottom of backing shall incorporate a 1" anchoring margin. The matching edges of the wood backing shall be cut to 45-degree angles to allow the three pads to form one U-Shaped column pad.

**COLUMN**

Column pads shall be custom constructed to attach to a column with the following dimensions:

**SPECIFY ON DRAWING (FOR MANUFACTURING)**

- Padding dimensions (for each column)
- Column numbers (for reference)
- Quantity of each column
- Padding height (6'-0", 7'-0" or 8'-0")

**PRICING REQUEST (SPECIFY)**

- Padding dimensions (for each column)
- Column numbers (for reference)
- Quantity of each column
- Padding height (6'-0", 7'-0" or 8'-0")
- Maximum width of pad is 24". In some cases two or three pads per side may be required to cover column properly.